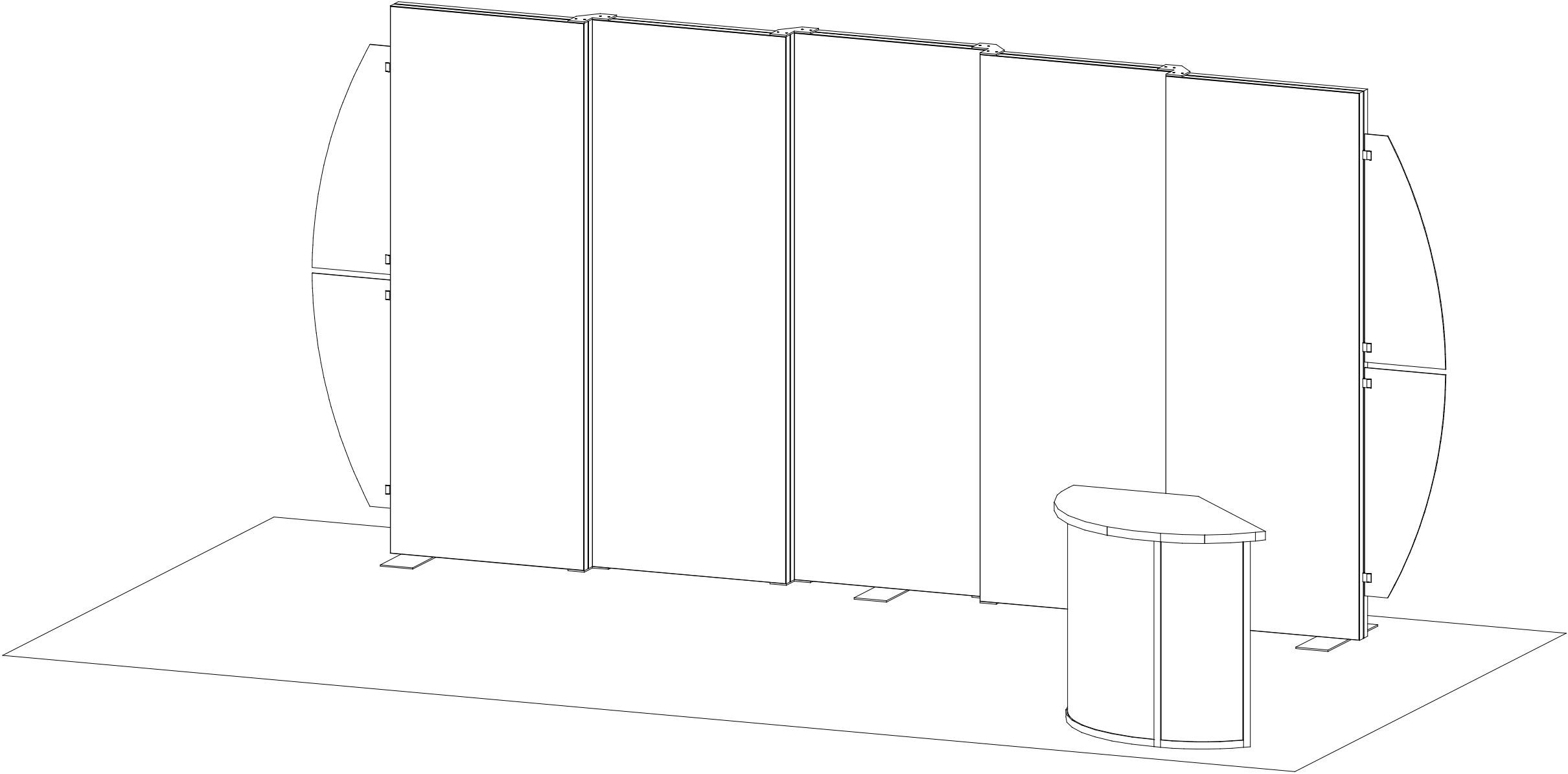
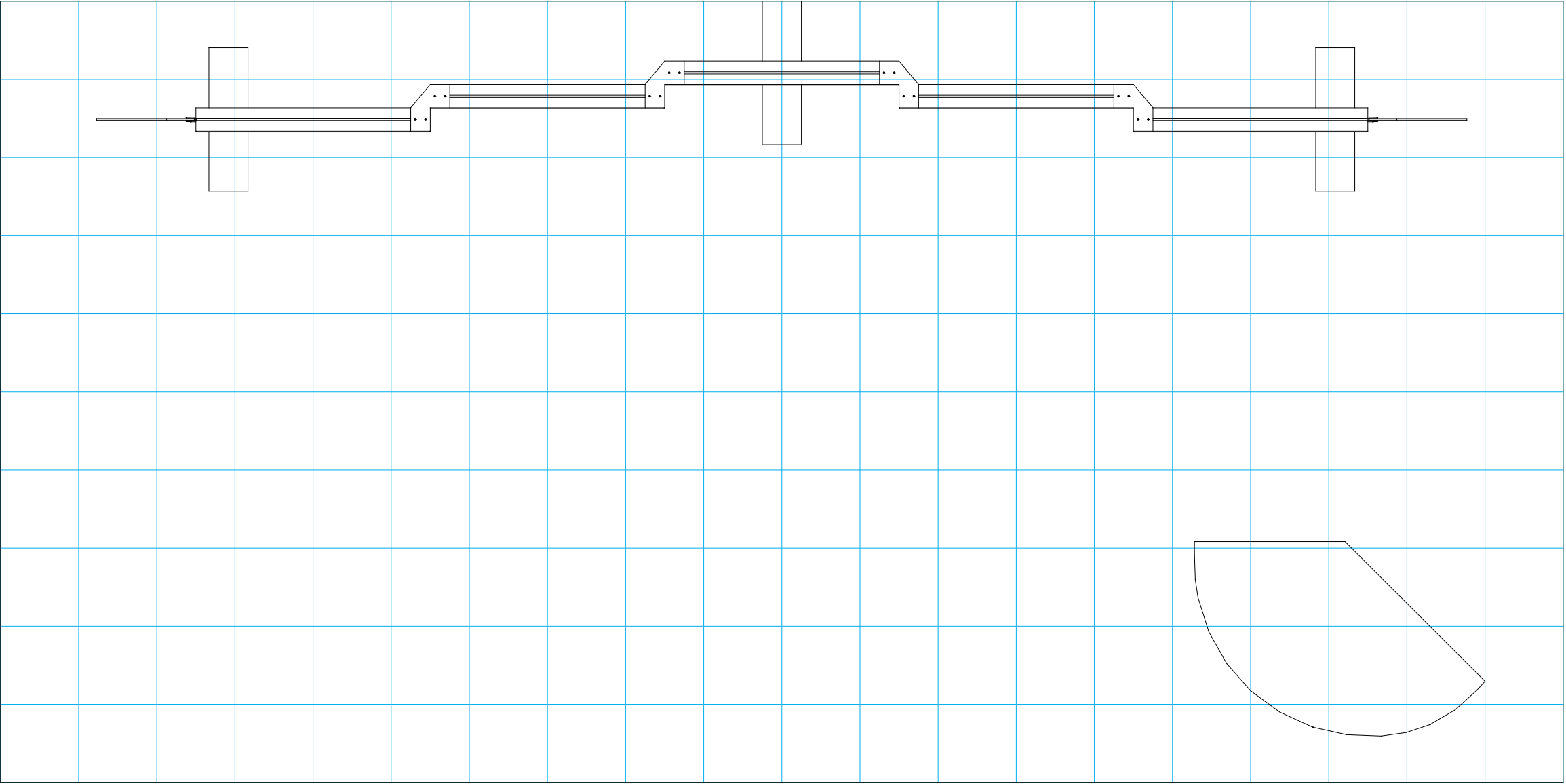


20' 10' Plan View



SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

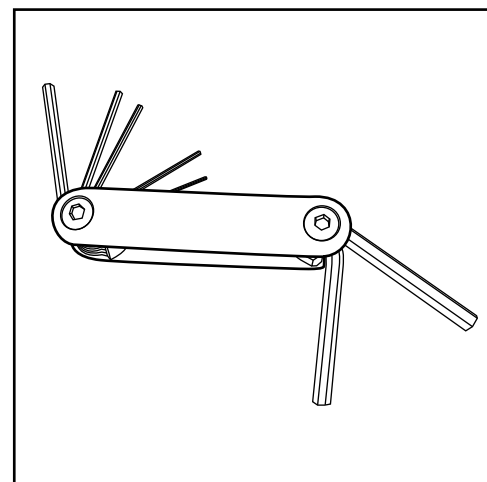
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

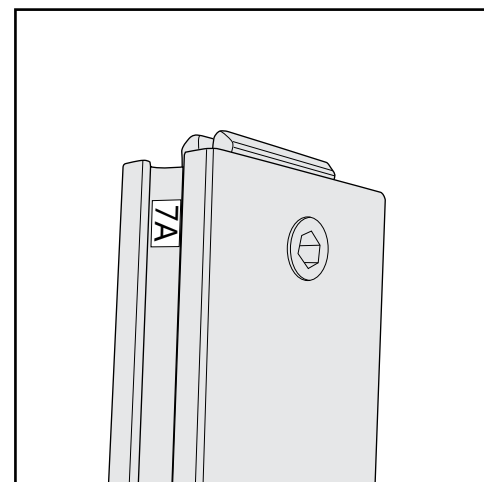
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

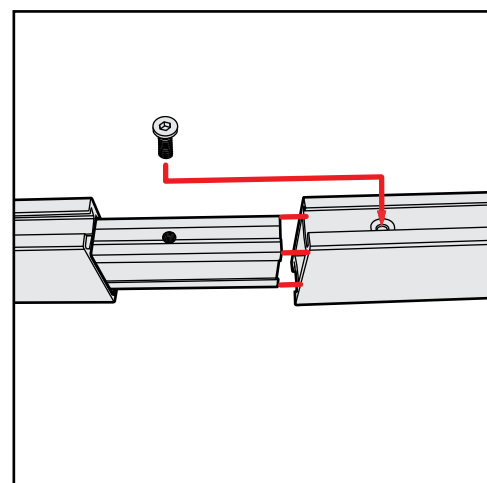
- For loss prevention, tighten all set screws and locks during disassembly.



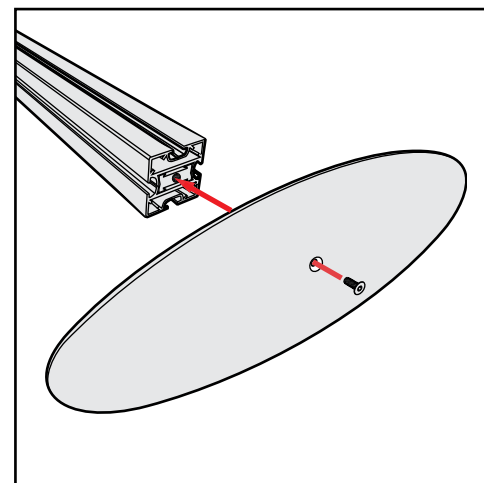
Hex Tool - Essential for Assembly



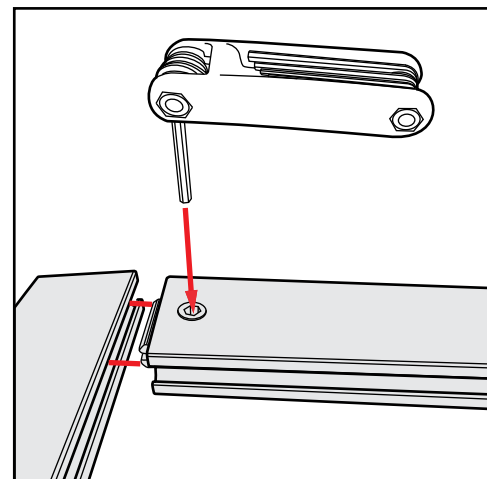
Part Identification - Numbering



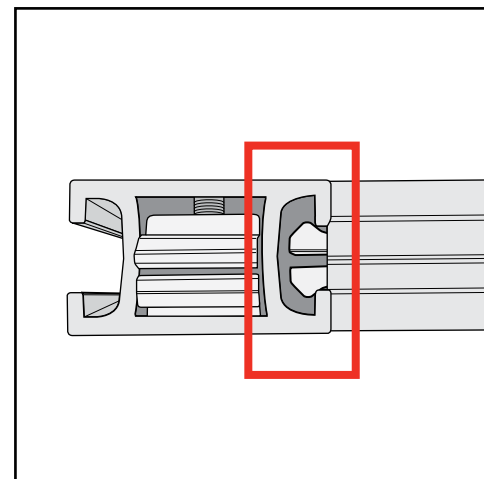
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

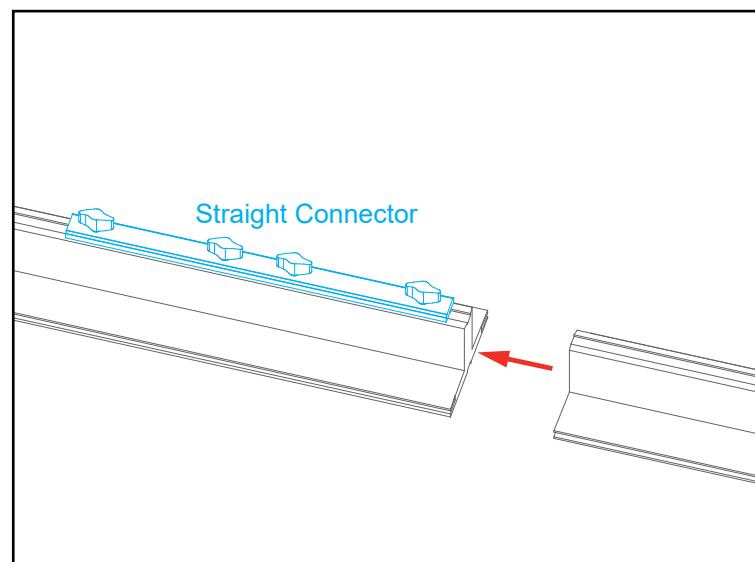


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

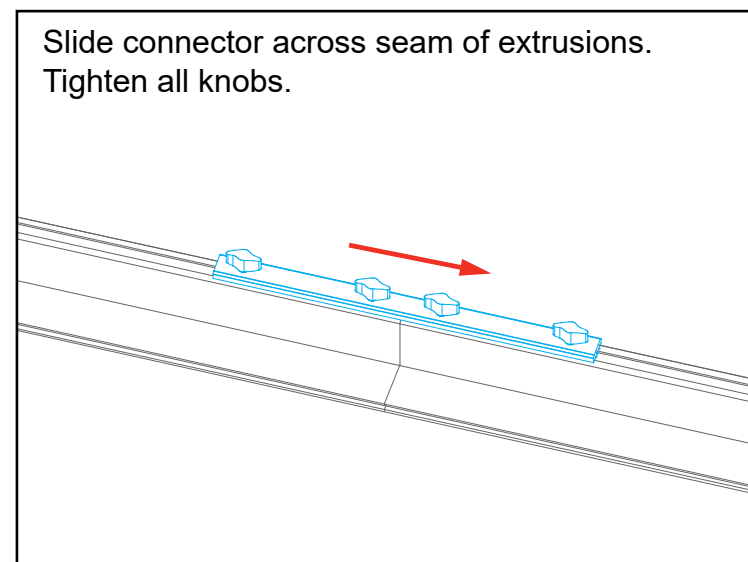
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

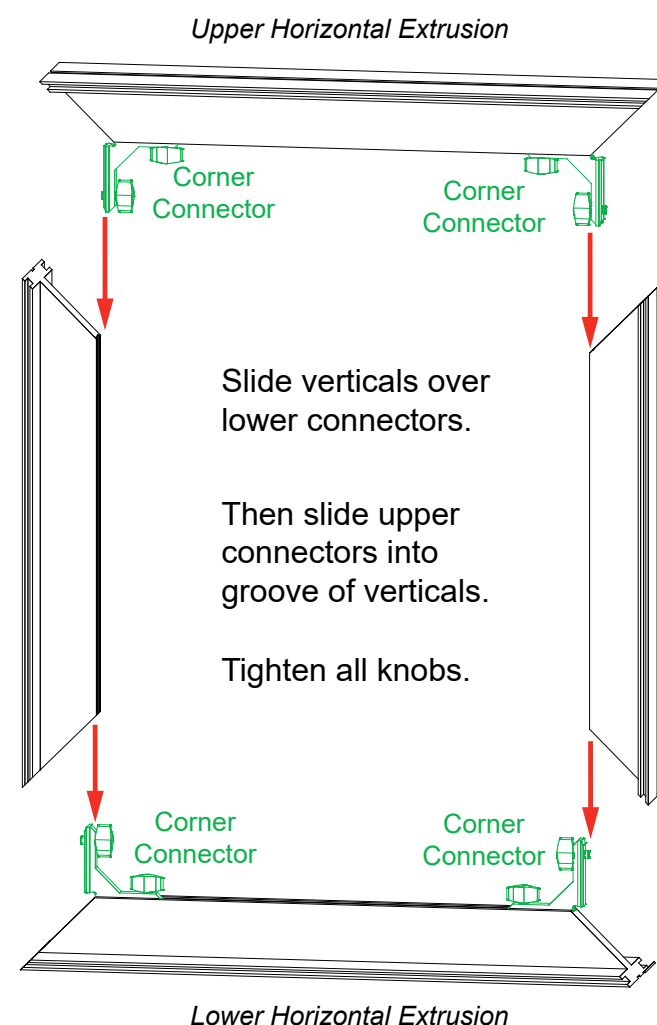
All knobs must be tightened securely to ensure a proper connection.

Corner Connection

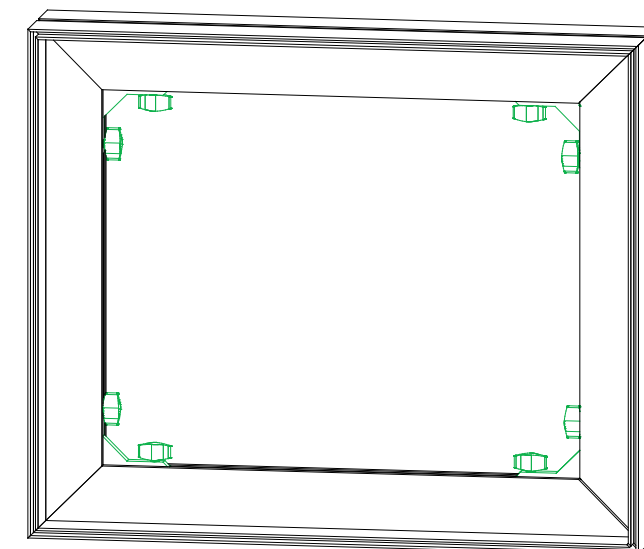
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

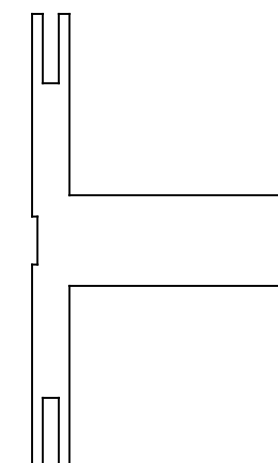


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

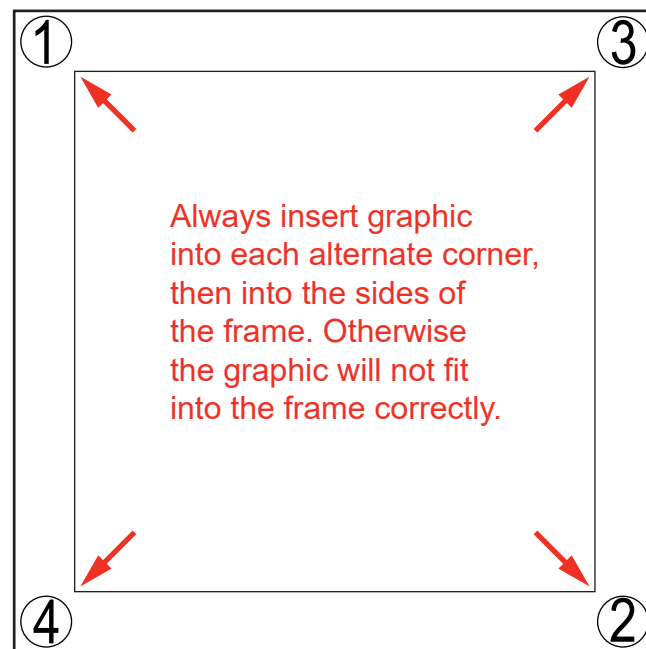


TSP50 Profile

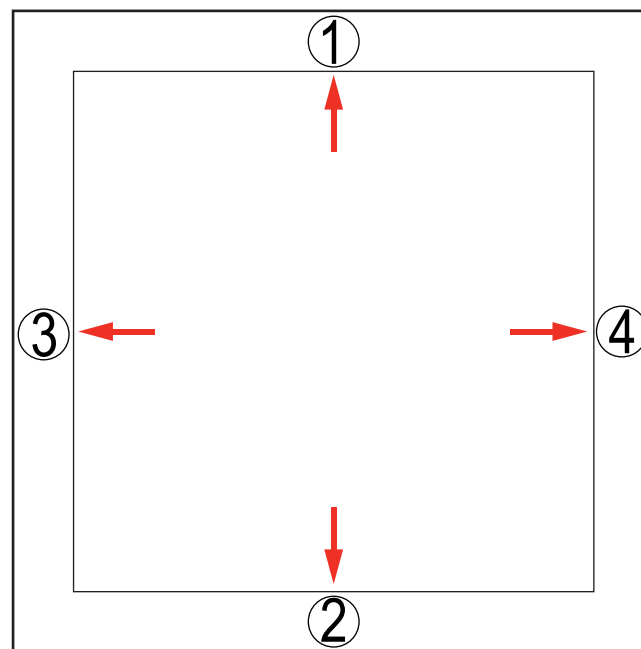
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

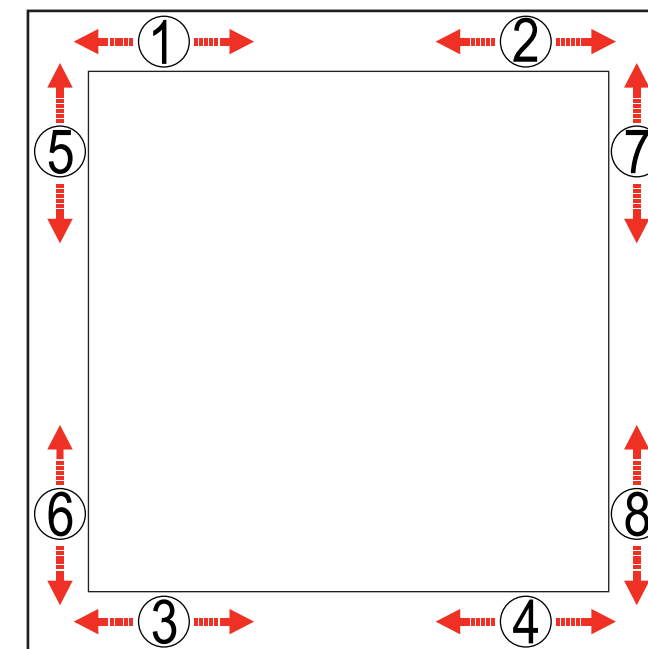
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:

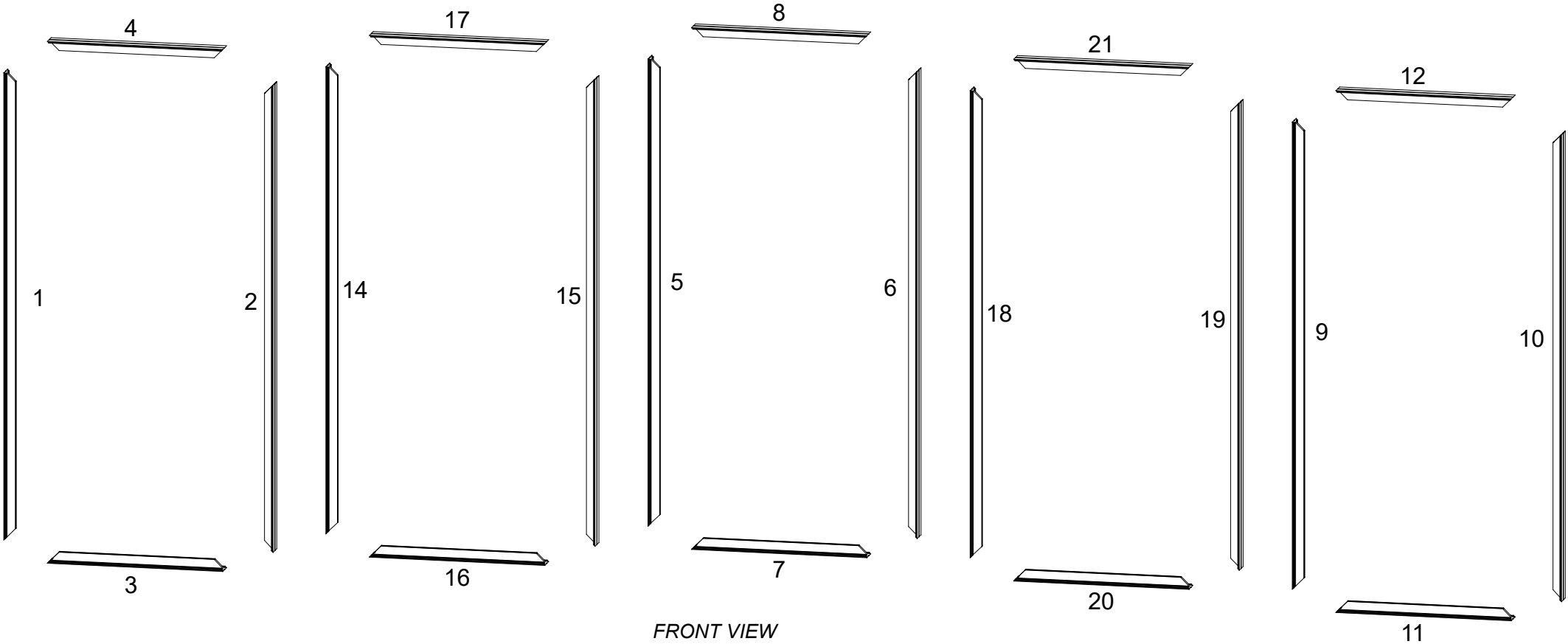
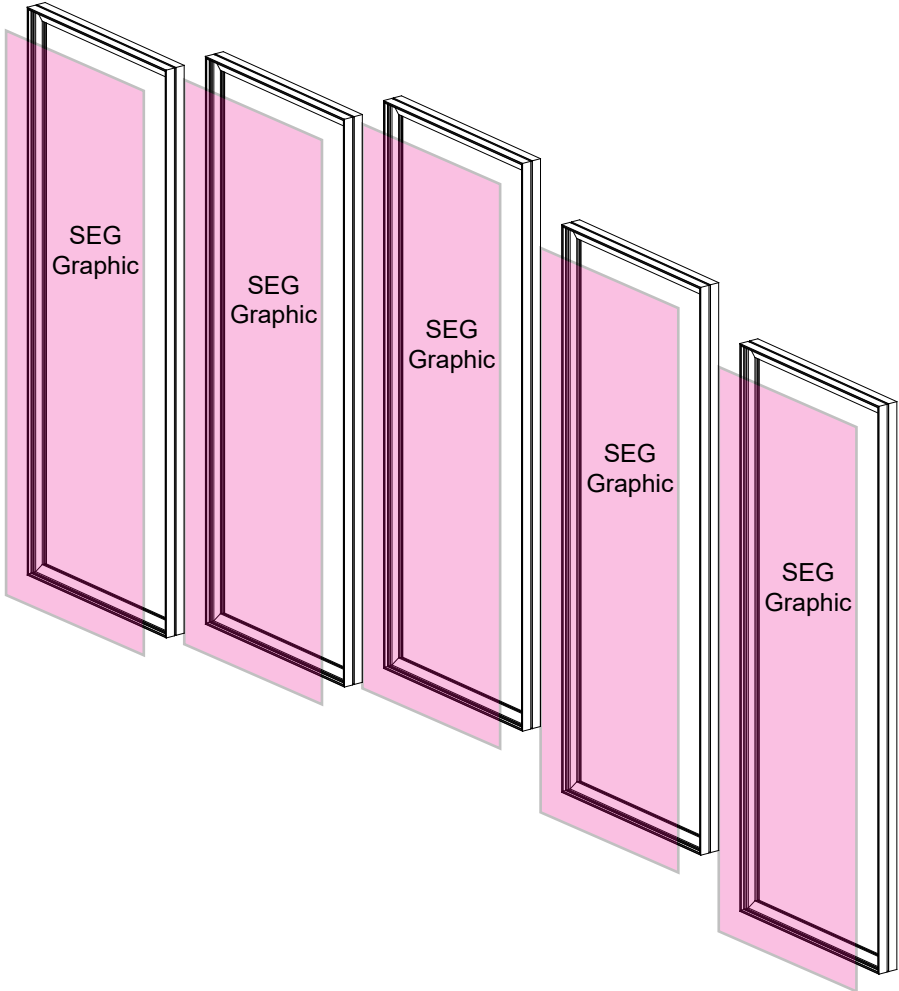


CRATE PACKING

Item	Qty.	Description
1	1	96”h TSP50 Vertical Extrusion
2	1	96”h TSP50 Vertical Extrusion
3	1	36”w TSP50 Horizontal Extrusion
4	1	36”w TSP50 Horizontal Extrusion
5	1	96”h TSP50 Vertical Extrusion
6	1	96”h TSP50 Vertical Extrusion
7	1	36”w TSP50 Horizontal Extrusion
8	1	36”w TSP50 Horizontal Extrusion
9	1	96”h TSP50 Vertical Extrusion
10	1	96”h TSP50 Vertical Extrusion
11	1	36”w TSP50 Horizontal Extrusion
12	1	36”w TSP50 Horizontal Extrusion
14	1	96”h TSP50 Vertical Extrusion
15	1	96”h TSP50 Vertical Extrusion
16	1	36”w TSP50 Horizontal Extrusion
17	1	36”w TSP50 Horizontal Extrusion
18	1	96”h TSP50 Vertical Extrusion
19	1	96”h TSP50 Vertical Extrusion
20	1	36”w TSP50 Horizontal Extrusion
21	1	36”w TSP50 Horizontal Extrusion

- Steps:
- 1) Assemble horizontals [3,4], [7,8], [11,12], [16,17], [20,21] between verticals [1,2], [5,6], [9,10], [14,15], [18,19].
Refer to the TSP50 Frame Assembly general information page.
- 2) Apply SEG Graphics to front of each frame assembly.
Refer to the SEG Installation general information page.

Assemble frames flat on ground.

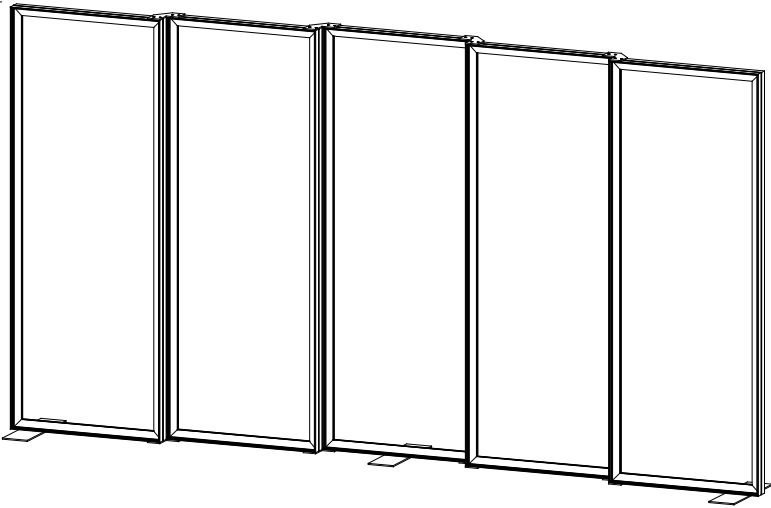
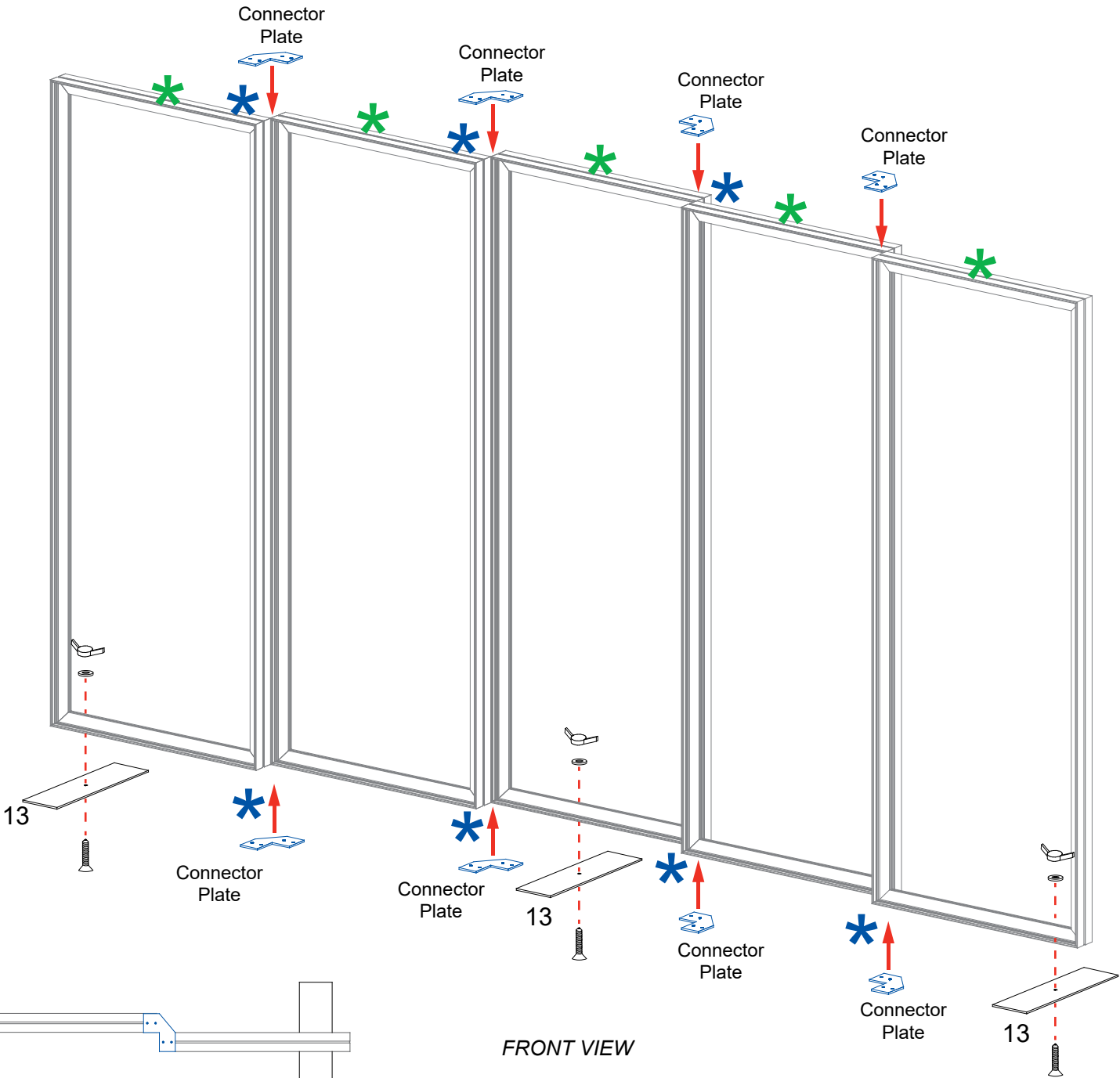
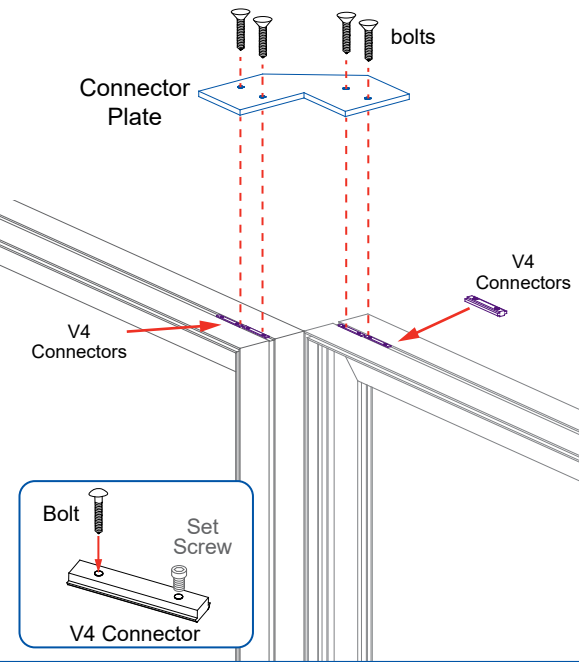


Item	Qty.	Description
13	3	6" x 22" Base Plate
--	8	Connection Plate
--	5	LED Perf Light

- Steps:
- 1) Connect frames together using connection plates.
See [Connection Plate Attachment](#) detail.
 - 2) Attach Base Plates [13] using bolt & wing nut as shown.
 - 3) Connect LED Perf Lights to backwall. See [Light Attachment](#) detail.

* Connection Plate Attachment

- 1) Slide V4 Connector into groove of horizontal extrusion. Tighten set screw to secure V4 in place.
- 2) Attach Plate Connector to V4 connectors, using bolts.



When assembled

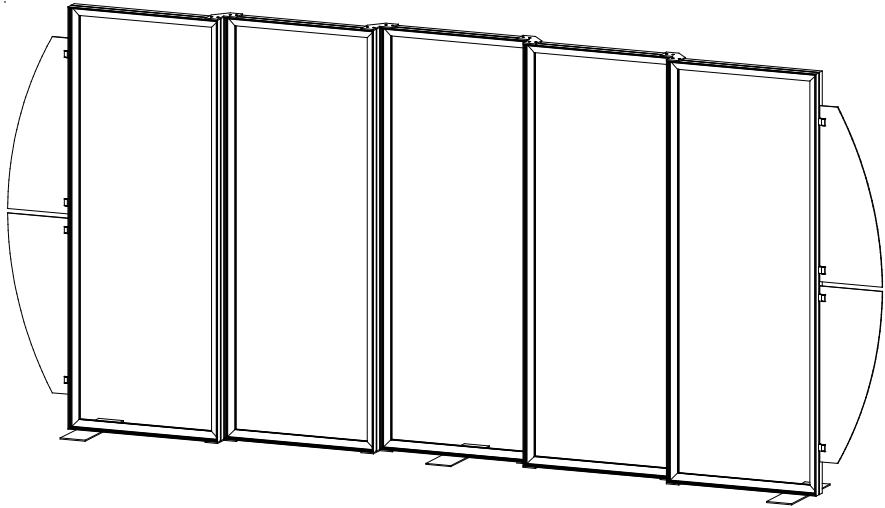
* Light Attachment

Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.



Slide light into light receiving hardware

Steps:
1) Attach wings to sides of backwall assembly, using A10 connectors.
See [Wing Attachment](#) detail.

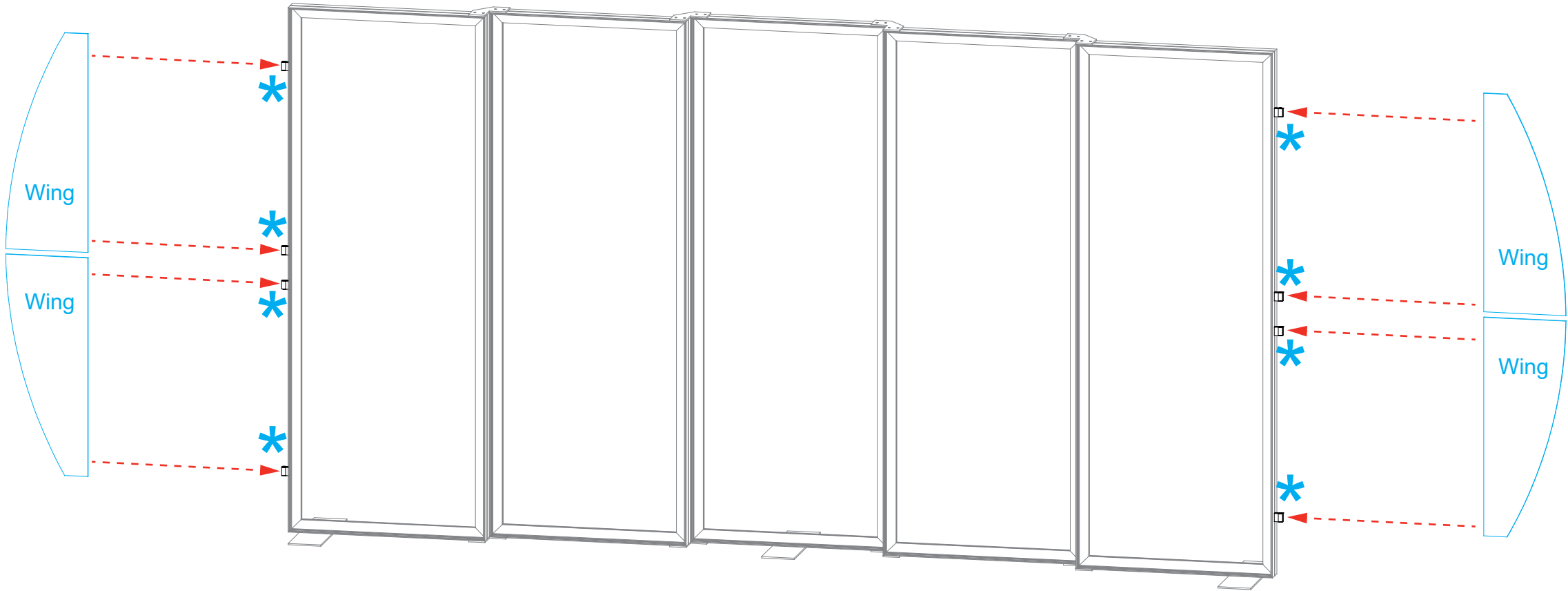


Completed Assembly

* Wing Attachment

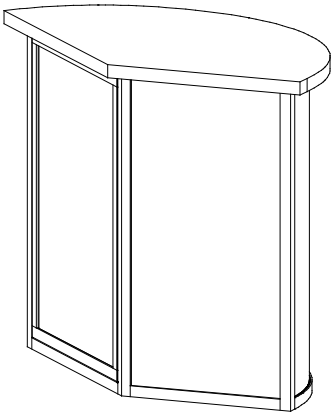
1) Slide A10 connector into groove of extrusion.
2) Tighten set screw to secure A10 to extrusion.
3) Insert Wing into Clamp.
4) Tighten knob to secure wing in place.

Wing

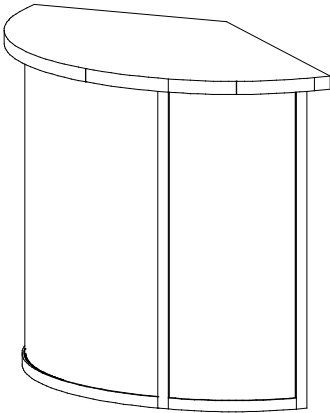


Item	Qty.	Description
1	1	37.5”h GS220 Vertical Extrusion
2	1	37.5”h GS210 Vertical Extrusion
3	1	37.5”h GS220 Vertical Extrusion
4	1	37.5”h Z33 Vertical Extrusion
5	1	18”w Z33 Horizontal Extrusion
6	1	18”w Z33 Horizontal Extrusion
7	1	25.321”w Z33 Horizontal Extrusion
8	1	25.321”w Z33 Horizontal Extrusion
9	1	14.557”w Z33 curved Horizontal Extrusion
10	1	14.557”w Z33 curved Horizontal Extrusion
11	1	38.645”w Z33 curved Horizontal Extrusion
12	1	38.645”w Z33 curved Horizontal Extrusion

- Steps:
- 1) Assemble horizontals [5,6] between verticals [1,2], inserting Infill.
 - 2) Attach horizontals [7,8] between verticals [2,3].
 - 3) Connect horizontals [9,10] between verticals [3,4], inserting Infill.
 - 4) Attach horizontals [11,12] between verticals [1,4], inserting Infill.
 - 5) Attach Door between verticals [2,3]. See Door Attachment detail.
 - 6) Affix shelf supports to inside of counter assembly using Velcro; place Shelf onto shelf supports.
 - 7) Attach Counter Top to top of assembly.

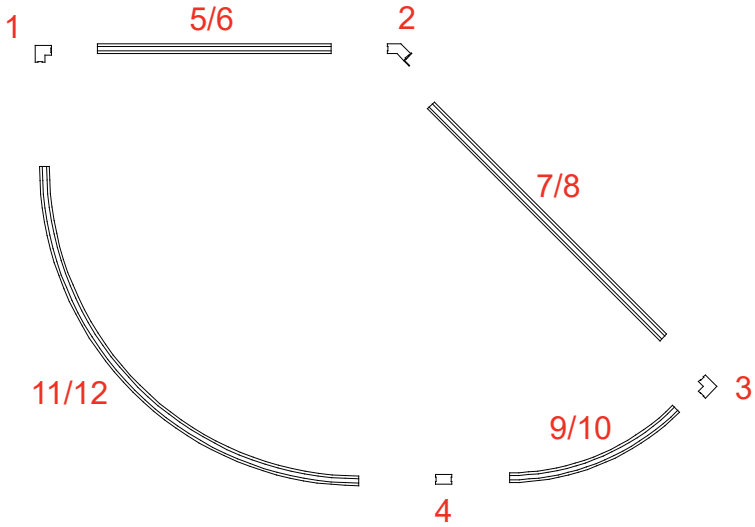


BACK VIEW



FRONT VIEW

When assembled



TOP VIEW

